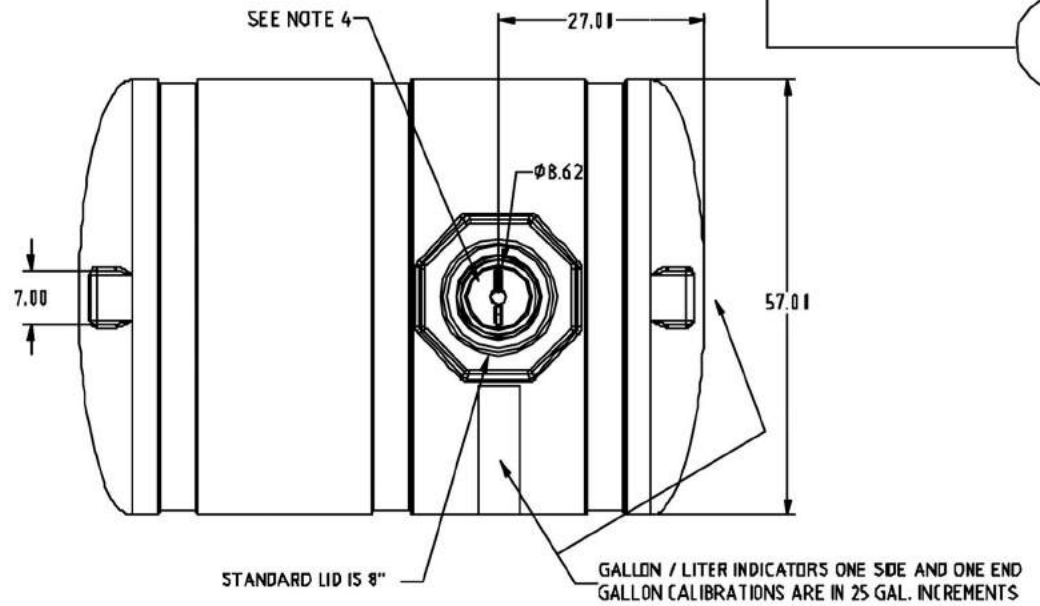
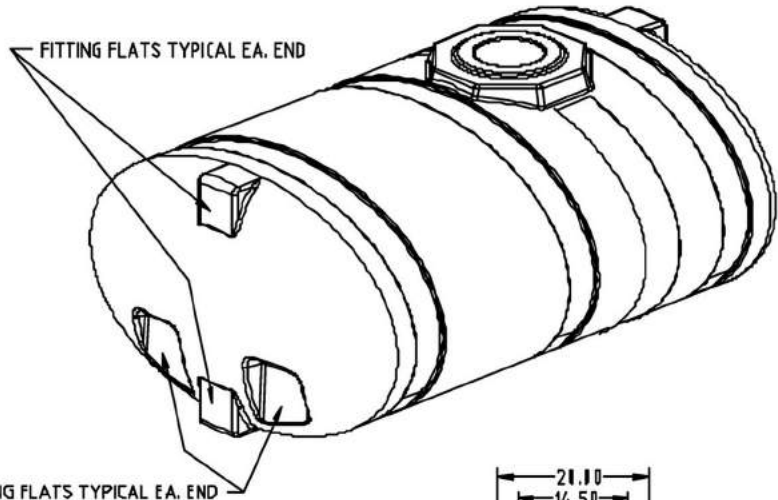


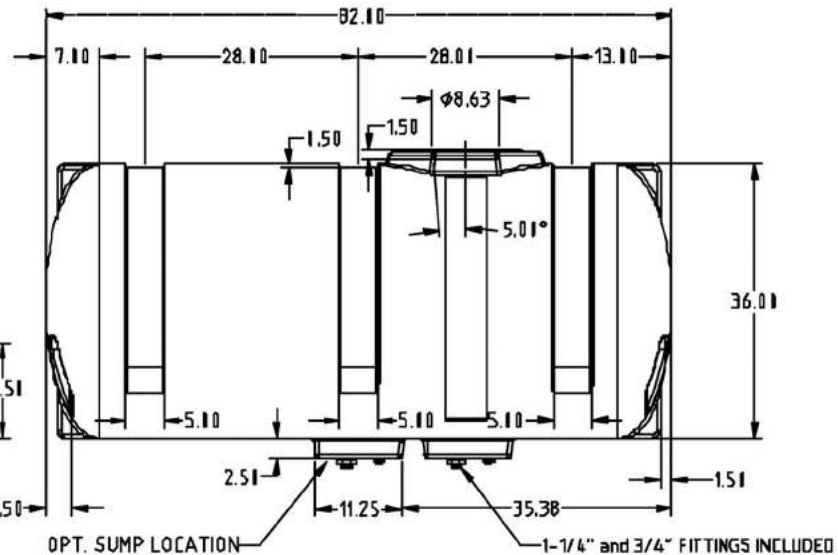
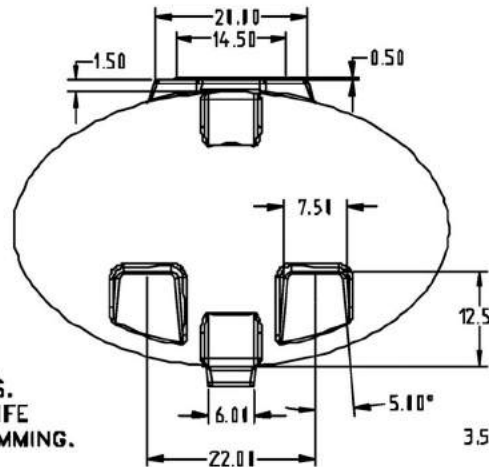
PROPRIETARY DATA

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GENERAL NOTES:

1. USE .027 IN./IN. SHRINK ALLOWANCE
2. MOLD TO BE FULLY WELDED INSIDE AND STITCH WELDED OUTSIDE
3. CLAMPING TO BE WITH 1/2" X 1-1/2" GRADE 8 BOLTS, GRADE 5 NUTS AND NUT HOLDERS.
4. LID RING RECESS TO HAVE KNIFE EDGE ON INSERT TO MINIMIZE TRIMMING.



			DRAWN / DATE REH/4/16/01		MATERIAL / SHOT WEIGHT							
			APPRD. / DATE REH/4/16/01		M111	M134	U625	P93B				
REV	DESCRIPTION	DATE	APPRD	REH/4/16/01					CLIENT / DESCRIPTION			
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED ± .5% @ 88° F					THIRD ANGLE PROJECTION ANSI 14.3M		NOTES: 1. .310 NOMINAL WALL				ACE 500 GALLON ELLIPTICAL TANK	
											SCALE N.S.	PART NO.