## **Site Preparation**

UR3D205 - 12,000 Gallon UR4D205 - 16,000 Gallon

## Instructions

The tank pad diameter must be at least six feet larger than the diameter of the tank for installation.

- 1. Remove all loam, vegetation and sharp objects from the tank pad location.
- 2. Wherever possible, the tank site should be excavated into natural ground.
- 3. When excavating a site, adequate drainage must be installed to allow water to be diverted around the tank.
- 4. When using fill to level a tank site, adequate retaining must be constructed to maintain pad integrity.
- 5. Tank base material must be crushed stone or similar, with a maximum particle size of 0.25"
- 6. The tank base must be at least 3" thick and level within 1/2"
- Once the tank base is complete, ensure any damage by vehicles or livestock is adequately repaired.

## On the day of installation

The customer is required to have available:

- ✓ Someone to advise the orientation of the fittings prior to installation starting
- ✓ Sufficient water to fill 10% of the tank volume while the installer is on site

## **IMPORTANT**

Once the tank installation is complete, place a layer of free-draining aggregate around the perimeter of the tank to reduce base erosion.

