



REVISION				
NO.	DATE	DESCRIPTION	BY	APPR.
a	2/19/2009	CHANGED LEGS TO 8-1/2	WRB	
b	2/09/2010	CHANGED TO WELD IN COLLAR STYLE TOP	JCB	LT
c	11/23/2010	ADDED IBC STACKING DECAL	JCB	LT
d	10/16/2012	ZIN PLUG (ITEM 14) WAS #35900798 [ECR #1405]	CEB	JCB
e	03/21/2013	ECR 1507: UPDATED SUB ASSEMBLIES AND TAKE OUT WELD COLLAR	CEB	

NOTES:

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A Mallet THEN TIGHTEN BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. ZIN BUNG TO BE INSTALLED 3/8-1/2 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)
7. BOTTOM SLOPES APPROX 1.0 TO BOTTOM OUTLET
8. APPROX TARE WEIGHT: 980 LBS

NO.	QTY.	PART NUMBER	DESCRIPTION
23	1	99700365	IBC STACKING DECAL - [793 SUPERTAINER]
22	1	99700246	DECAL EMERGENCY VENT
21	2	99700247	DECAL NO FORKS THIS SIDE
20	1	99700253	DECAL STD STEM VALVE OPEN/CLOSE
19	1	99700258	DECAL DO NOT PRESSURIZE
18	1	99700280	DECAL SUPERTAINER
17	1	34701360	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
16	1	35901163	LID 22-5/16 DOT 16GA W/RIEKE VAN-AM 304SS
15	1	33100387	GASKET 22-5/16 DIA MULTIPURPOSE EPDM
14	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
13	1	34200833	PLUG PVC 2IN NPT SQ HEAD WH
12	1	35400191	VALVE 2IN STD-STEM BY LOCK-HNDL 316S
11	1	35300497	ELBOW SWEEP 2IN SCH40 90DEG 304SS
10	1	36500069	PLATE UN SUPERTAINER 304SS DWG#B4462
9	1	34900234	ASM 793G FRONT CD FORKTUBE BASE
8	2	35901858	LEG VANAM OVAL RIGHT 8-1/2IN X 12GA 304SS
7	2	35901859	LEG VANAM OVAL LEFT 8-1/2IN X 12GA 304SS
6	2	35901179	LIFTING LUG 6 X 14 X 1/4 L 304SS
5	2	35901178	LIFTING LUG 6 X 14 X 1/4 R 304SS
4	4	35901553	CORNER INSERT VAN-AM HEAD 10GA 304SS
3	1	35901505	BTM 54 X 54 X 7GA W/2R 304SS
2	2	33800215	SHEET 60 X 105-7/8 X 10GA W/PVC 304SS
1	1	35902777	TOP 54X54 SPRTRR 304SS W/22-5/16

BILL OF MATERIALS

CUSTOMER:			
JOB:			
SCALE: NONE	DATE: 10/07/2008	DRAWN BY: WRB	CHECKED BY: LT
DESCRIPTION: 793 GAL 54 X 54 SUPERTAINER SS		DRAWING NUMBER: 21400d	